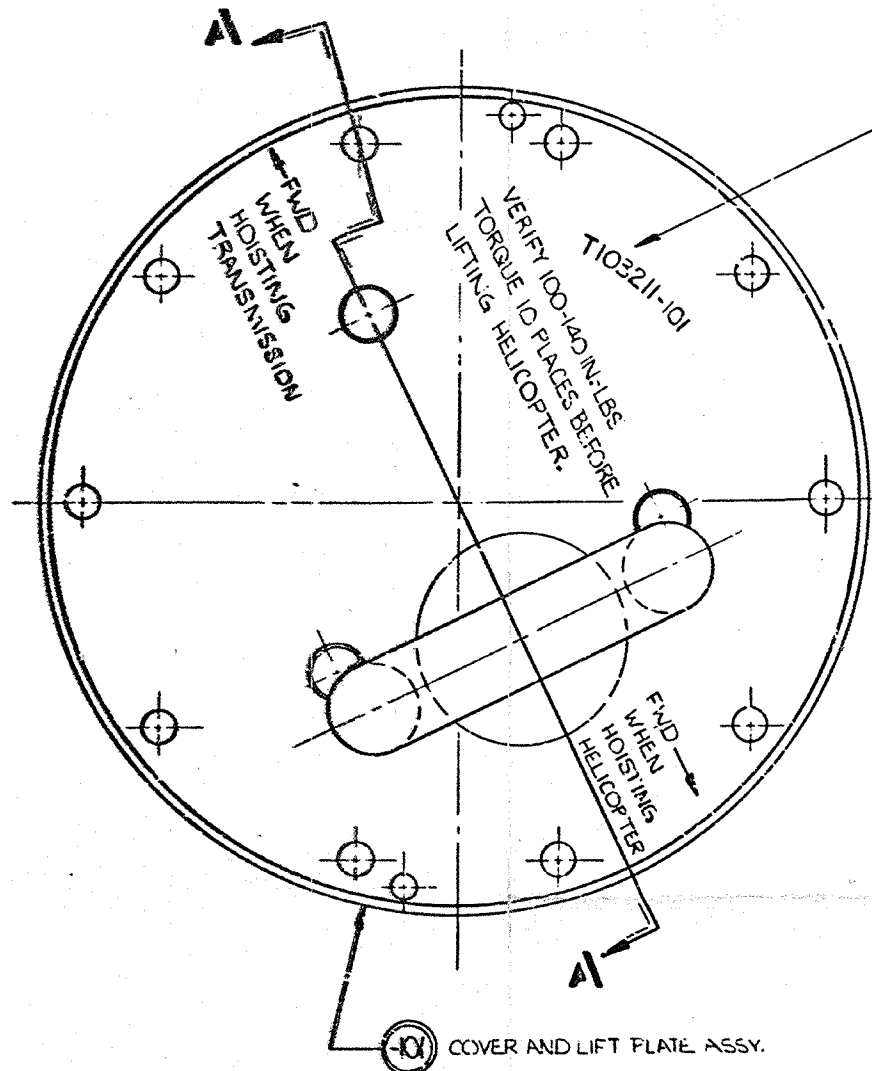


MS21042L5 NUT 10 REQD
AN440-516 WASHER 10 REQD
TORQUE TO 100-140 IN.-LBS

INSTALLATION OF -101 COVER AND LIFT PLATE ASSY.
(SHOWN IN POSITION OF HOISTING HELICOPTER)

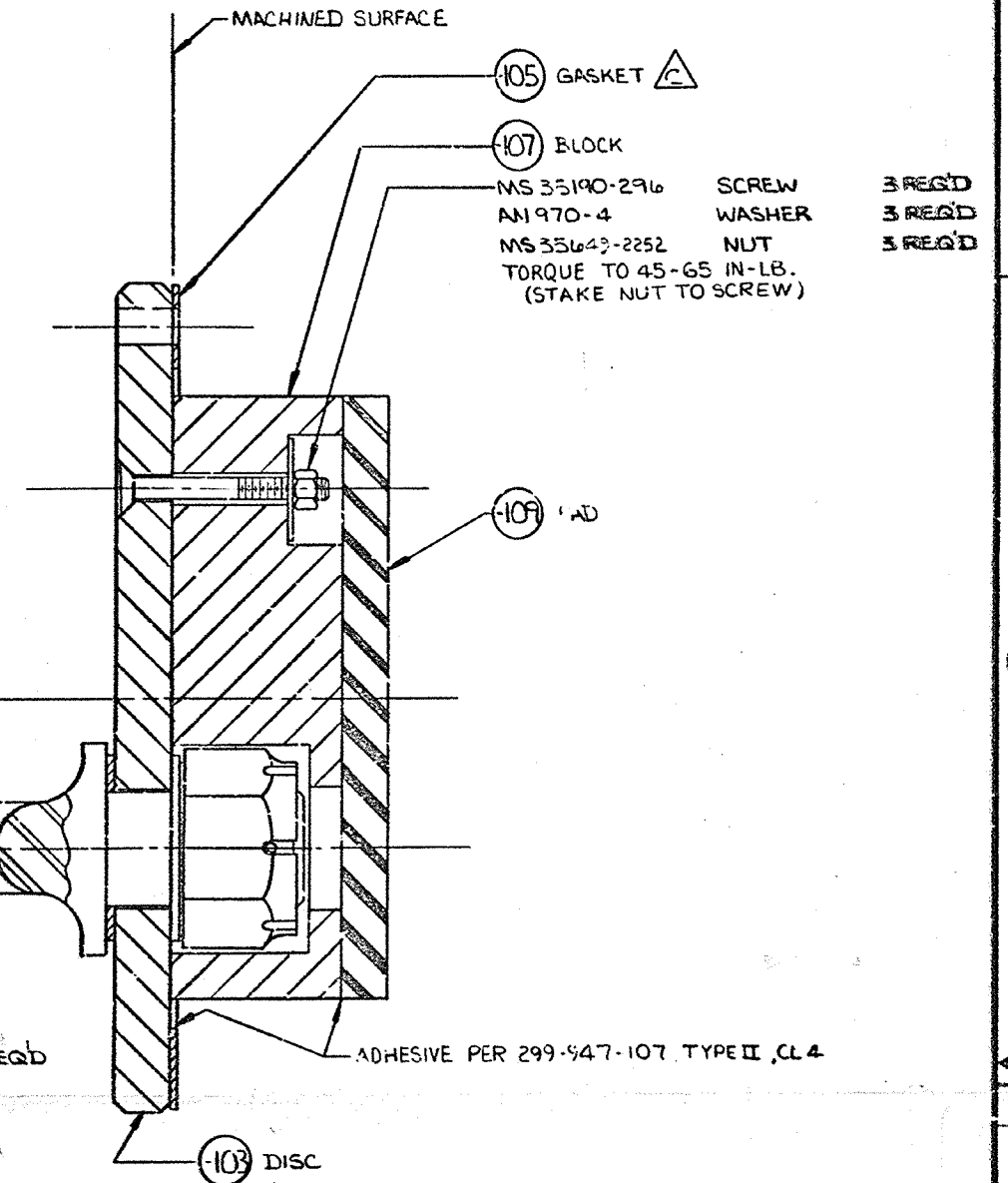


STEEL STAMP PART NO.
PER BPS 4050
USE 3/16 FIGURES

-101 COVER AND LIFT PLATE ASSY.

204-040-9634 EYEBOLT
MS24265-359 PIN
AN960-2016 WASHER 2 REQD
AN310-20 NUT
TORQUE TO 100-150 FT.-LBS.
SAFETY PER BPS 4043

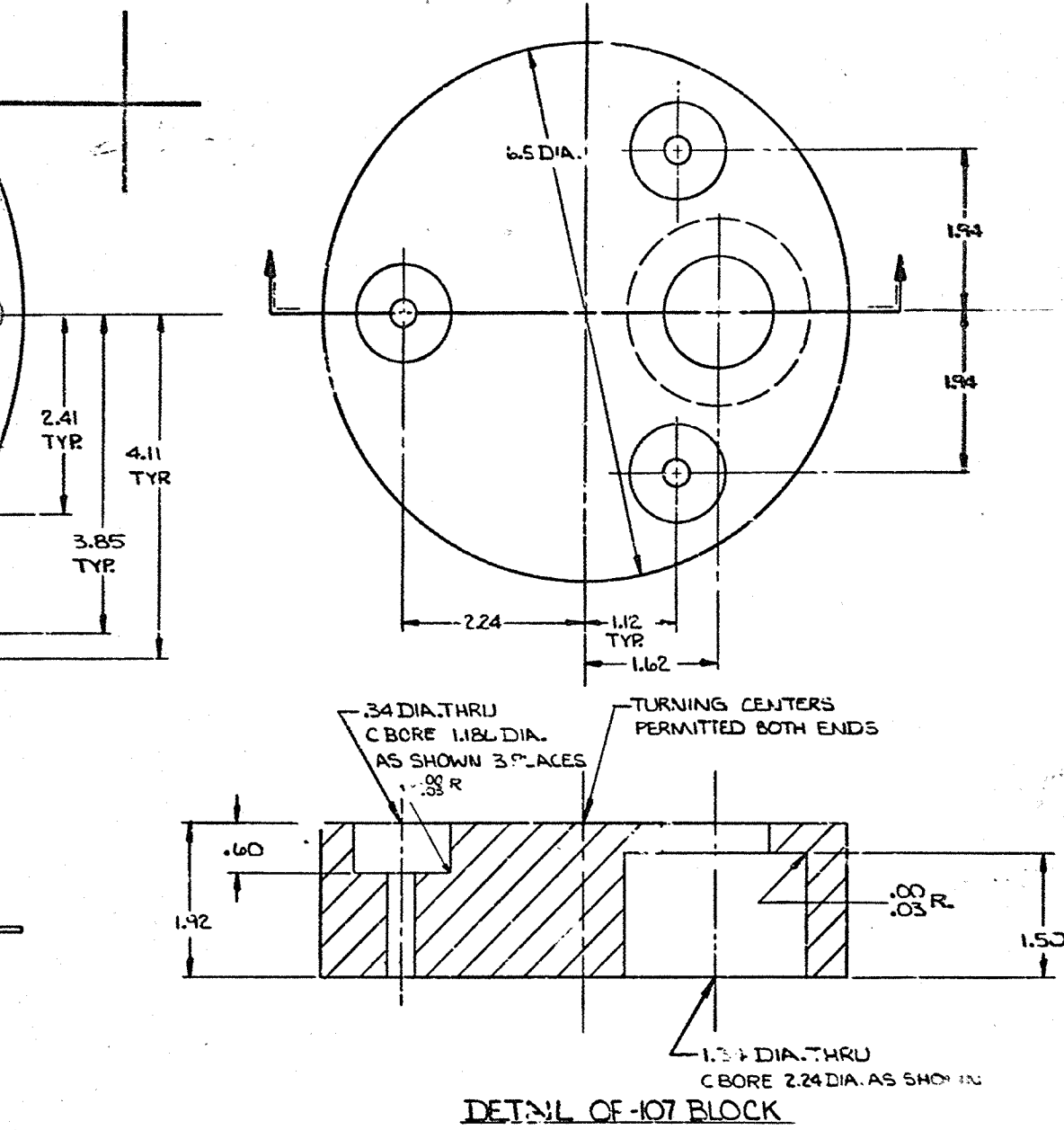
SECTION A-A



105 GASKET
107 BLOCK
MS35190-2916 SCREW 3 REQD
AN970-4 WASHER 3 REQD
MS351643-2252 NUT 3 REQD
TORQUE TO 45-65 IN.-LB.
(STAKE NUT TO SCREW)

ADHESIVE PER 299-947-107 TYPE II, CL 4

103 DISC



DETAIL OF -107 BLOCK

F-2

DWG NO T103211 REV SHEET 1

PROPRIETARY RIGHTS NOTICE				RIVET CODE PER BPS 523				LAST DATUM 1" R USED				DRAWN S MCNALLY 11-19-80				SEE SEPARATE PARTS LIST			
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THE FOREGOING DOES NOT APPLY TO VENDOR PARTS				1. ALL RIVETS EXCEPT AS NOTED 2. EXCEPT AS NOTED 3. EXCEPT AS NOTED 4. EXCEPT AS NOTED 5. EXCEPT AS NOTED 6. EXCEPT AS NOTED 7. EXCEPT AS NOTED 8. EXCEPT AS NOTED 9. EXCEPT AS NOTED				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS XXX ± 0.01 XX ± 0.005 X ± 0.0025 EXCEPT AS NOTED				SURFACE FINISHES PER ANSI B46.1 MACHINED SURFACES EXCEPT AS NOTED							

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DWG NO T103211 24 NOV 81

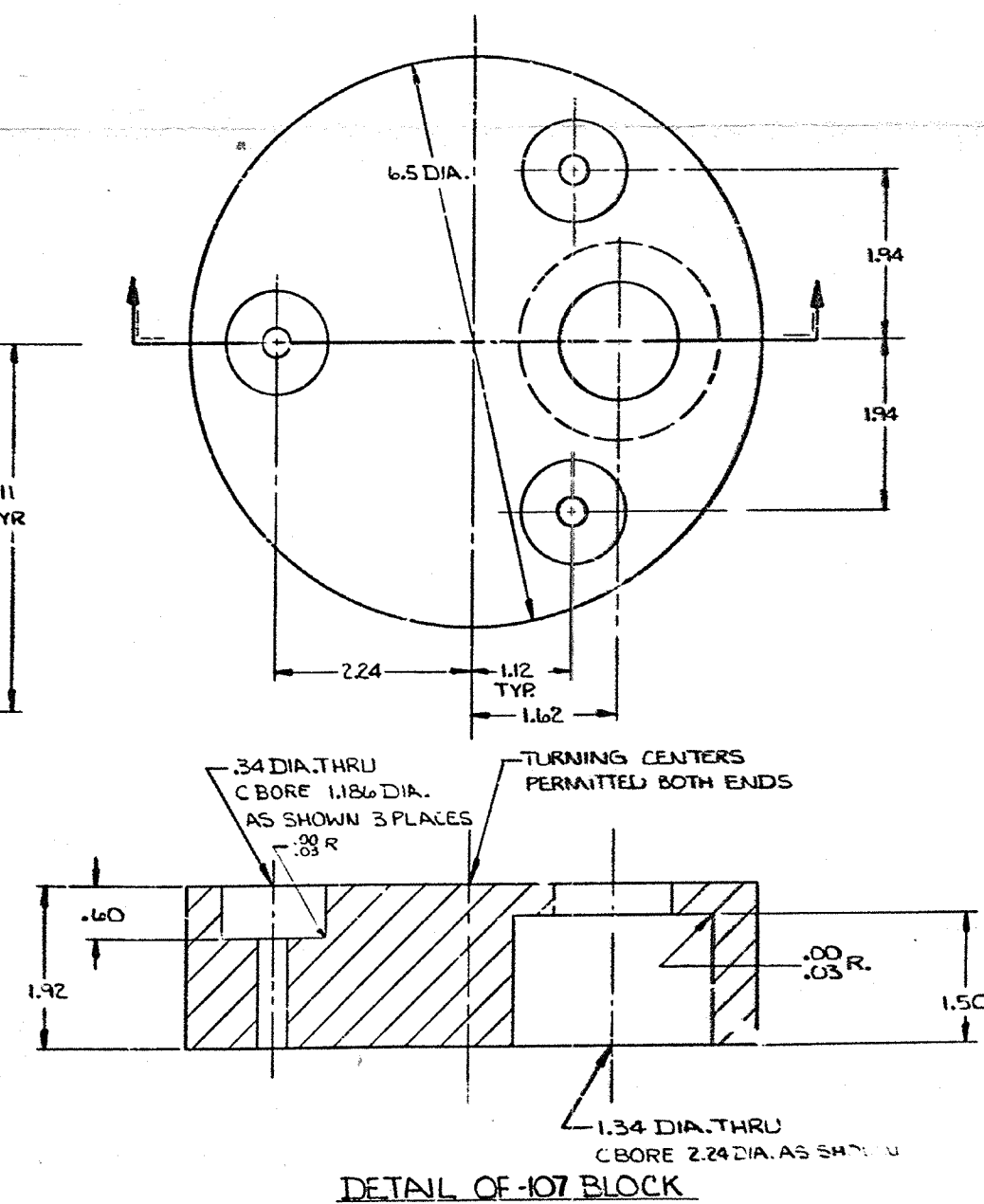
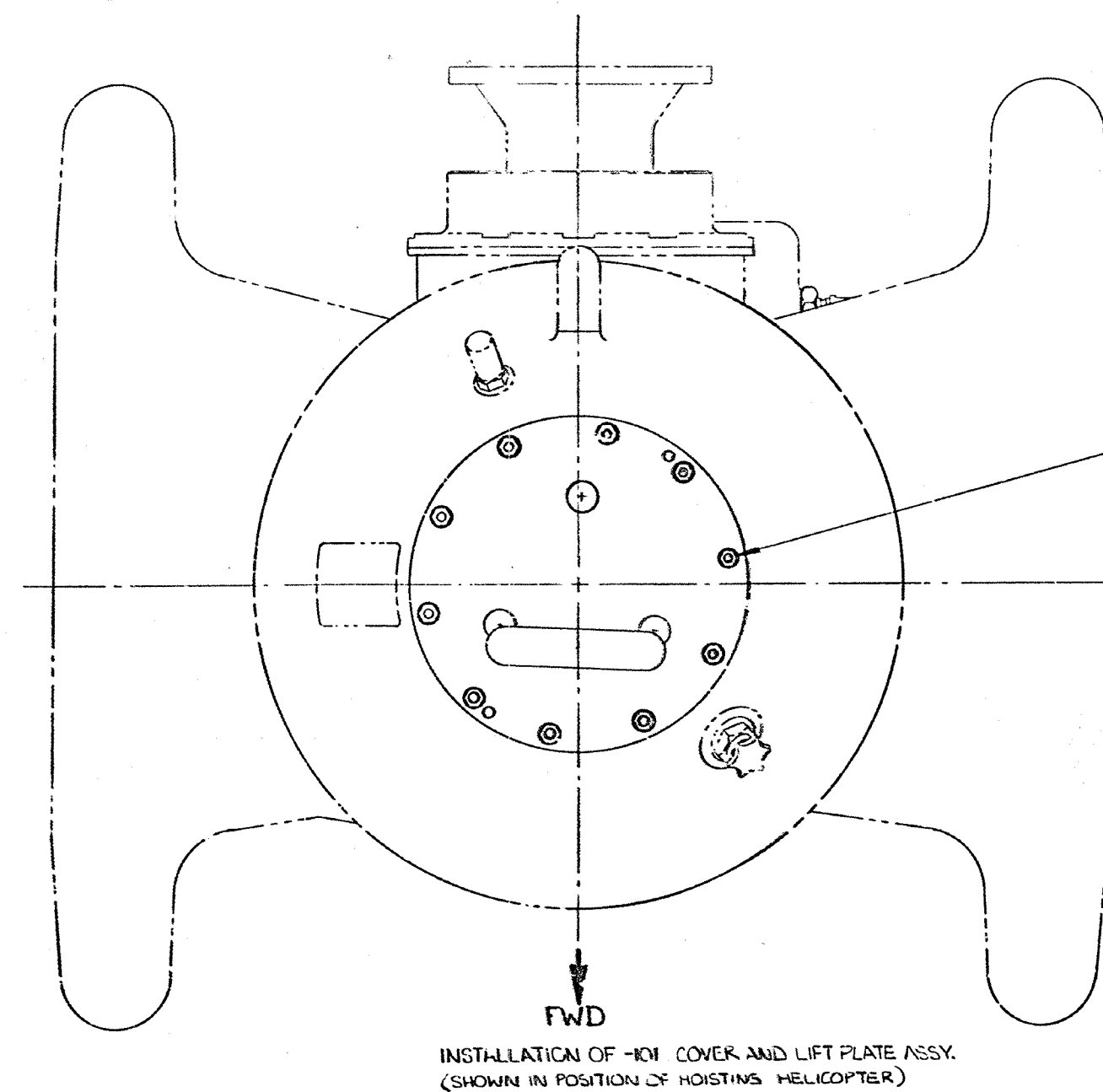
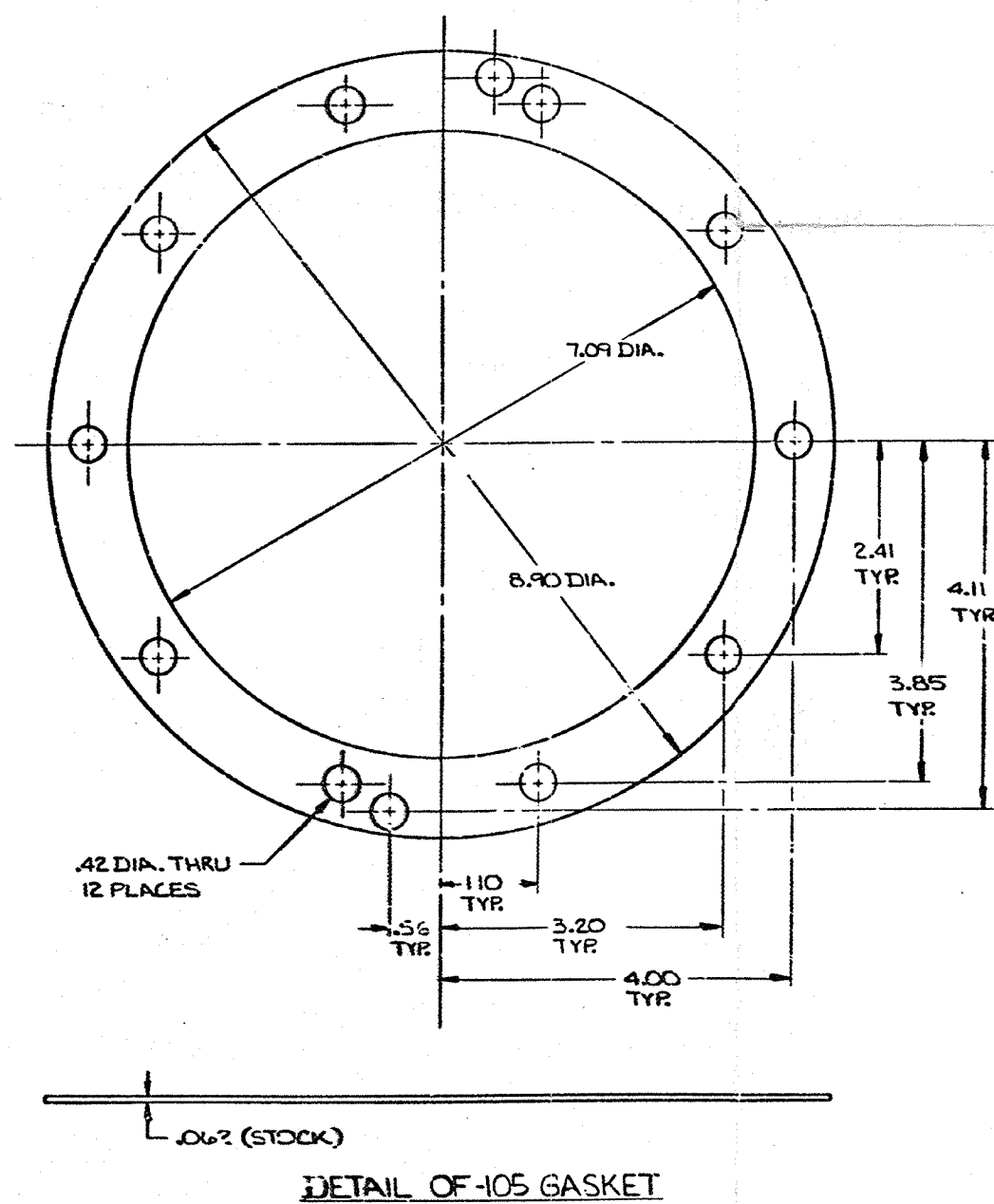
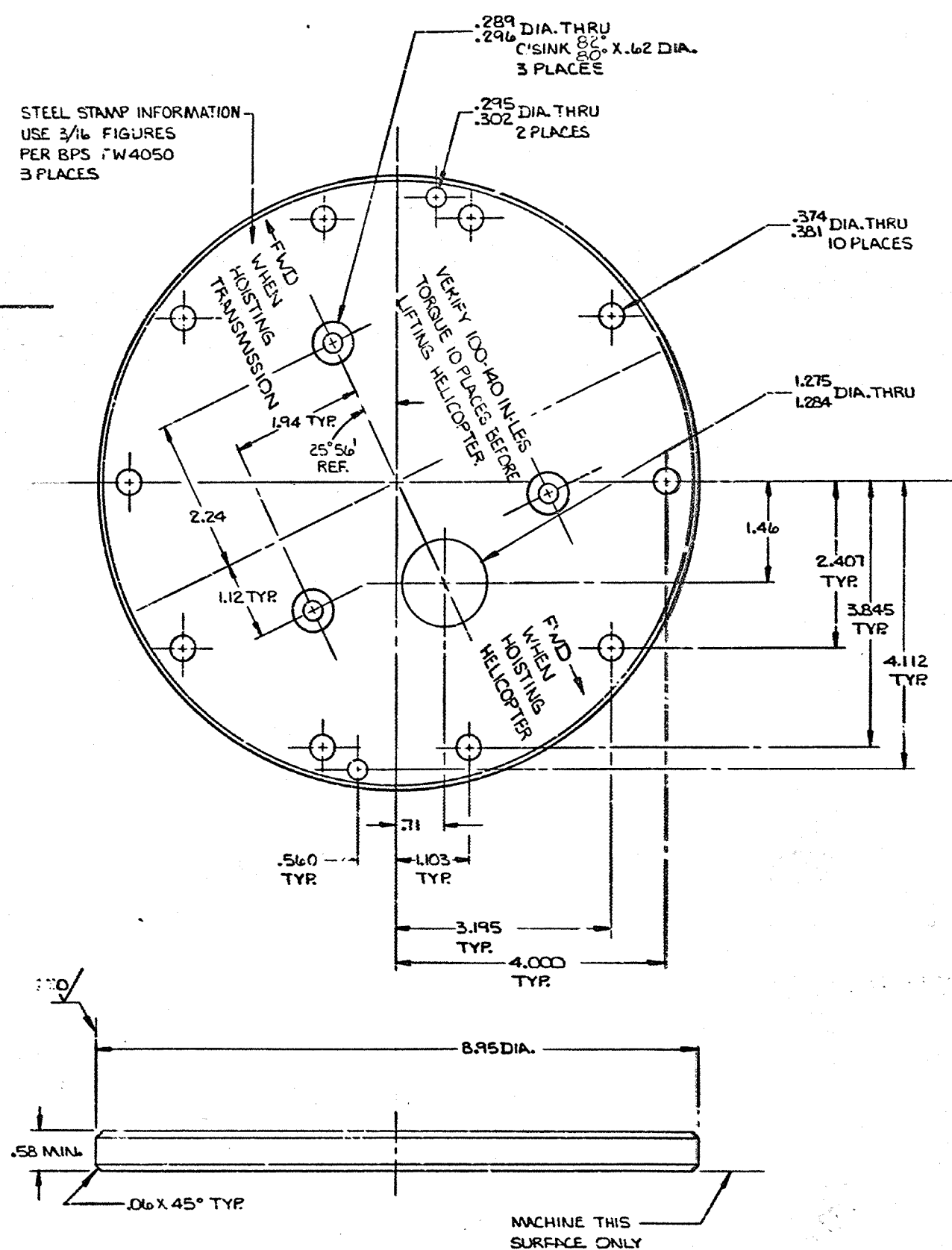
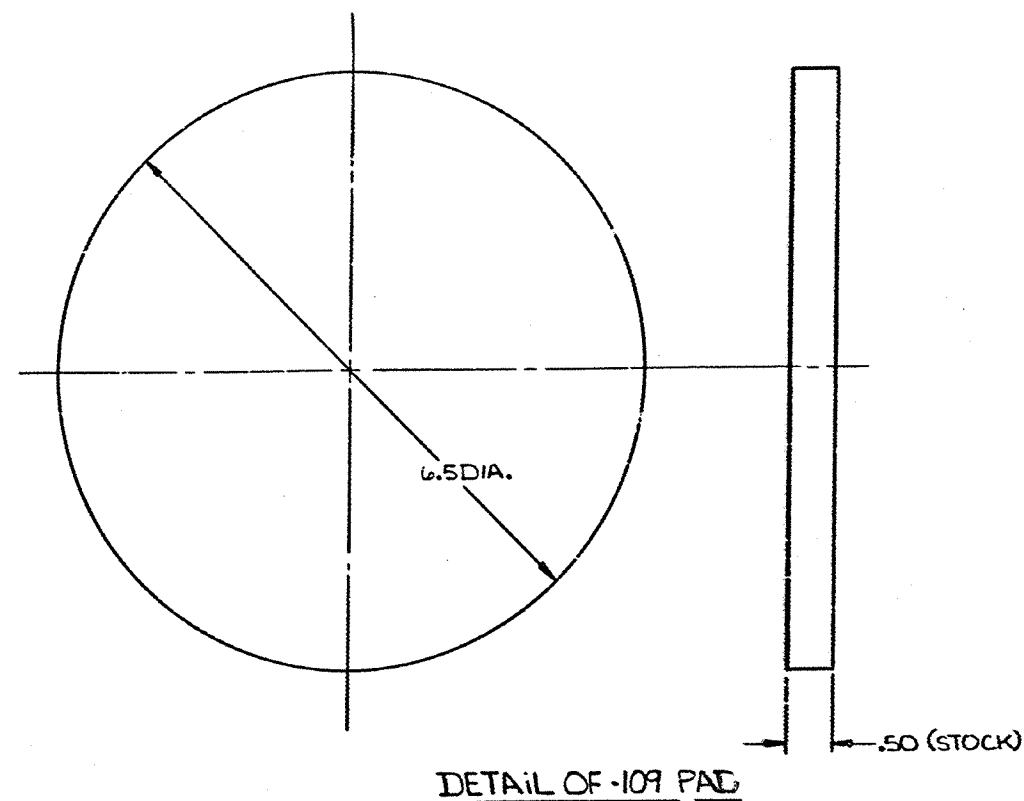
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REV SHEET
1

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